## EE 505

# CMOS and BiCMOS Data Conversion Circuits

### **Lecture Instructor:**

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### **Laboratory Instructor:**

Randy Geiger

# CMOS and BiCMOS Data Conversion Circuits

Lecture: MW 2:15-3:35

Online

Labs: W 8:00 – 10:50

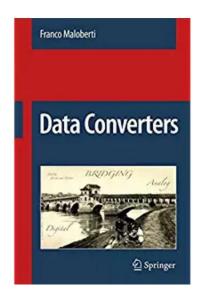
Online

Course WEB Site: <a href="http://class.ee.iastate.edu/ee505/">http://class.ee.iastate.edu/ee505/</a>

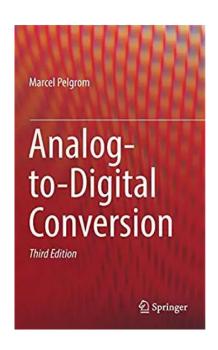
### **Course Description:**

Theory, design and applications of data conversion circuits (A/D and D/A converters) including: architectures, characterization, quantization effects, conversion algorithms, spectral performance, element matching, design for yield, and practical comparators, implementation issues.

### Key Reference Texts:

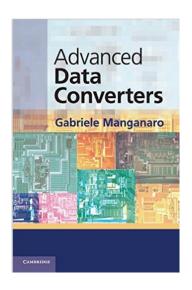


**Data Converters**, Maloberti, Springer, 2007

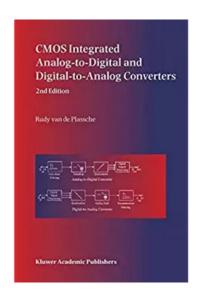


Analog-to-Digital Conversion – 3<sup>rd</sup> Edition by Marcel Pelgrom, Springer, 2016

### Other Reference Texts:

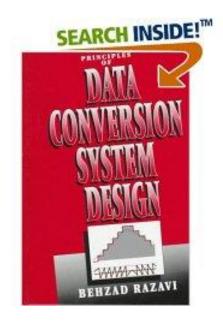


**Advanced Data Converters** by G. Manganaro, Cambridge, 2012



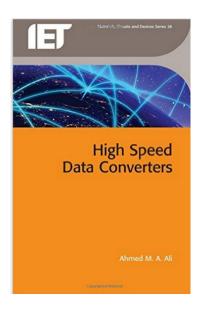
CMOS Integrated Analog-to-Digital and Digital-to-Analog Converters – 2<sup>nd</sup> Edition by Rudy van de Plassche, Kluwer, 2003

### Other Reference Texts:



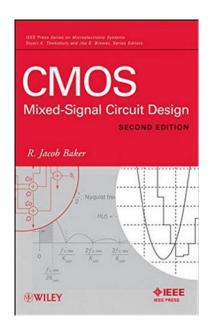
**Principles of Data Conversion System Design** 

by B. Razavi, IEEE Press, 1995



**High Speed Data Converters** by A. Ali, IET, 2016

### Other Reference Texts:



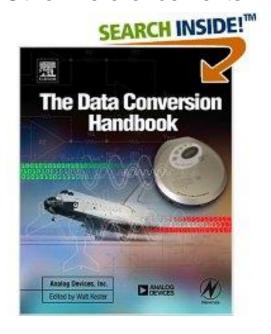
CMOS Mixed-Signal Circuit Design, 2<sup>nd</sup> Edition, R. Jacob Baker, Wiley, 2008

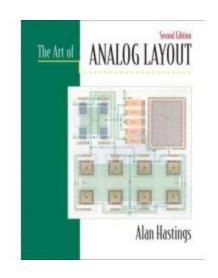


Sigma-Delta Converters – Practical Design Guide,

2<sup>nd</sup> Edition, J. de la Rosa, Wiley, 2018

### Other Reference Texts:

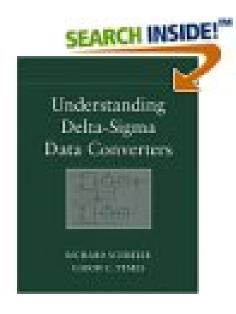


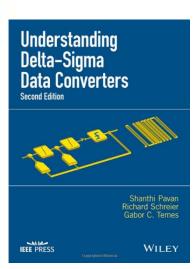


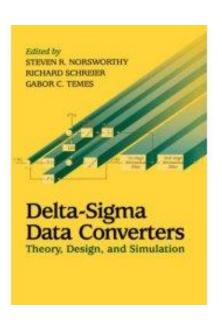
**Data Conversion Handbook** by Analog Devices, 2005

The Art of Analog Layout by A. Hastings, Prentice Hall, 2001

### Other Reference Texts:







# **Understanding Delta-Sigma Data Converters**

by R. Schreier and G. Temes, Wiley, 2005 by Pavan, Schreier and Temes, Wiley, 2017

**Delta-Sigma Data Converters – Theory, Design, and Simulation**edited by S. Norsworthy, R. Schreier and G. Temes, Wiley, 1997

### Reference Texts:



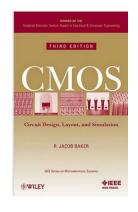
Oversampling Delta-Sigma Data Converters: Theory, Design, and Simulation 1st Edition By Candy and Temes, 1991.



CMOS Analog Circuit Design by Allen and Holberg, Oxford, 2011.

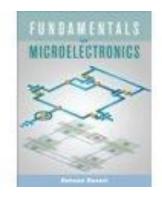
### Reference Texts:

CMOS: Circuit Design, Layout, and Simulation – Second Edition by J. Baker, Wiley, 2011.

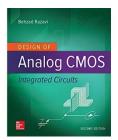


### **Fundamentals of Microelectronics**

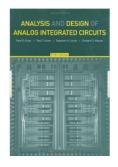
by B. Razavi, McGraw Hill, 2008



### Reference Texts:

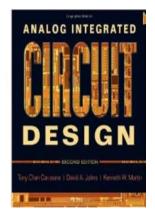


Design of Analog CMOS Integrated Circuits – 2<sup>nd</sup> edition by B. Razavi, McGraw Hill, 2016



# Analysis and Design of Analog Integrated Circuits-Fifth Edition

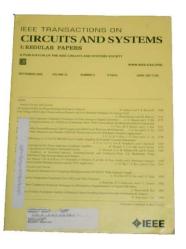
Gray, Hurst, Lewis and Meyer, Wiley, 2009

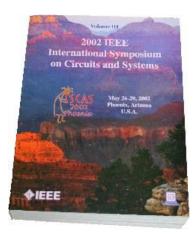


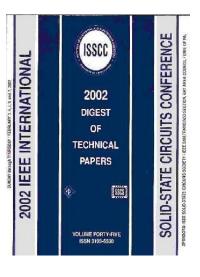
Analog Integrated Circuit Design -2<sup>nd</sup> Edition by D. Johns and K. Martin, Wiley, 2011

### Reference Materials:











**Grading:** Points will be allocated for several different parts of the course. A letter grade will be assigned based upon the total points accumulated. The points allocated for different parts of the course are as listed below:

1 Exam 100 pts 1 Final 100 pts.

Homework 100 pts.total

Lab and Lab Reports 100 pts.total

Design Project 100 pts.

Note: In the event that one of the exams is not given, the weight of the remaining exam will be increased to somewhere between 100 pts and 200 pts.

### **Design Project:**

The design project will be assigned by mid-term. Additional details about the design project will be given after relevant material is covered in class. The option will exist to have this project fabricated through the MOSIS program. The design should be ready for fabrication and post-layout simulations are to be included as a part of the project.

### E-MAIL:

I encourage you to take advantage of the e-mail system on campus to communicate about any issues that arise in the course. I typically check my e-mail several times a day. Please try to include "EE 505" in the subject field of any e-mail message that you send so that they stand out from what is often large volumes of routine e-mail messages.

# **Topical Coverage**

- Data Converter Operation, Characterization and Specifications
  - Transfer Characteristics
  - Noise
  - Spectral characterization
- Component Matching and Yield
- Nyquist-Rate Data Converter Design
  - DACs
    - Architectures
    - Building Blocks
    - · Analysis, Simulation, and Yield
  - ADCs
    - Architectures
    - Building Blocks
    - Analysis, Simulation, and Yield
- Over-Sampled Data Converters
  - Operation
  - Architectures
  - Building Blocks

# Signals

### Types of signals:

Continuous amplitude vs discrete amplitude

Continuous time vs discrete time

Finite resolution vs infinite resolution

Probability of any continuous-amplitude signal value being exactly equal to a specific value is 0

Probability of any time being exactly equal to a specific time value is 0

If x is a continuous variable (time, voltage, current,....) then in the context of data converters, there is no distinction in the following sets of numbers

$$(x_1,x_2)$$
  $[x_1,x_2]$   $(x_1,x_2]$   $[x_1,x_2]$ 

It may be more convenient to include boundary points when using programs such as Matlab to characterize data converters but results should not depend upon whether end points are included or excluded

# Signals

Digital representations (many exist)

unary (thermometer), binary, decimal, gray (RBC), BCD, hexadecimal,.....

In the context of data converters, the digital representation is almost always represented by sets whose elements are {0,1}

Binary and occasionally unary are invariable the codes that are used when building ADCs and DACs

Unless specifically stated to the contrary, it will be assumed throughout this course that the input or output codes in a data converter are binary

# **Data Converters**

## Types:

A/D (Analog to Digital)

Converts Analog Input to a Digital Output

D/A (Digital to Analog)

Converts a Digital Input to an Analog Output

A/D is the world's most widely used mixed-signal component

D/A is often included in a FB path of an A/D

A/D and D/A fields will remain hot indefinitely

- technology advances make data converter design more challenging
- embedded applications
- designs often very application dependent

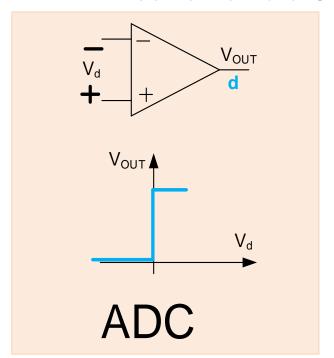
# **Data Converters**

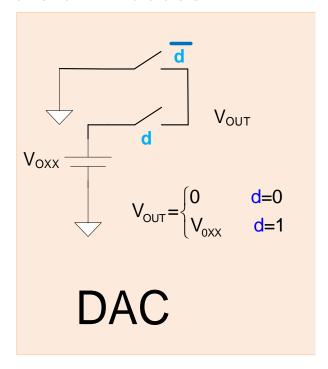
- Data converters are ratio-metric devices and outputs are all relative to a reference (i.e. traceability to a primary or secondary standard is not an issue)
- Can be thought of as an amplifier where the output is a ratio-metric version of the input

- Units of output of ADC are dimensionless and units of input to DAC are dimensionless
- Units of input to ADC can be arbitrary and units of output of DAC can be arbitrary

# **Data Converters**

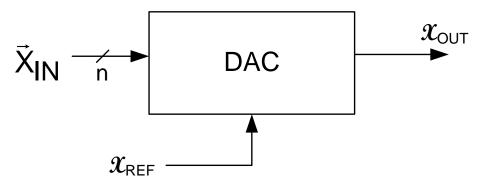
### **Electronic Data Conversion Process:**



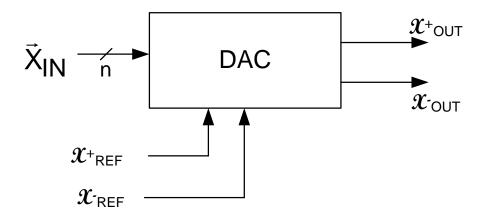


- The comparator is the basic analog to digital conversion element in all ADCs
- The switch is the basic digital to analog conversion element in all DACs
- Data converters incorporate one or more basic ADC or DAC cells
- Design of comparator or switch is often critical in data converters
- Performance of data converters often dependent upon performance of comparator, switch, and matching

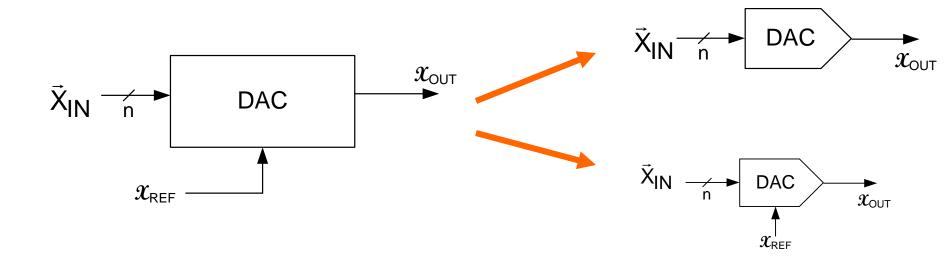
Basic structure:



Basic structure with differential outputs::



Notation:



Reference always exists even in not explicitly shown



(assuming binary coding)

$$\vec{X}_{IN} = \langle b_{n-1}, b_{n-1}, ..., b_1, b_0 \rangle$$

b<sub>0</sub> is the Least Significant Bit (LSB)

b<sub>n-1</sub> is the Most Significant Bit (MSB)

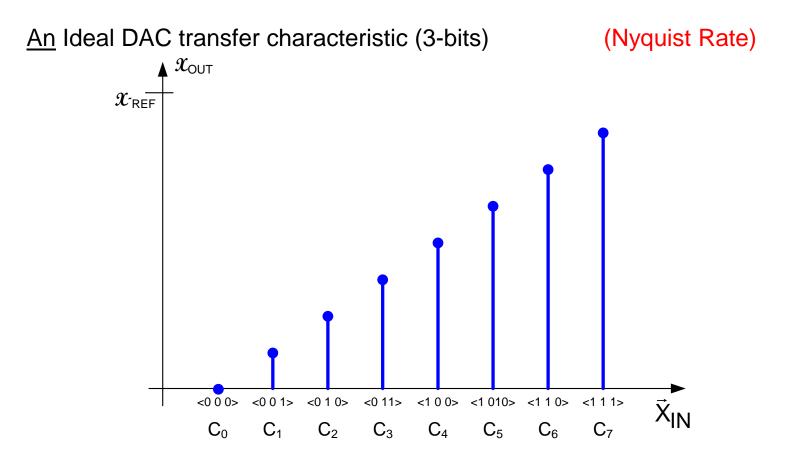
Note: some authors use different index notation

An Ideal DAC is characterized at low frequencies by its static performance

# D/A Converters XIN

$$\vec{X}_{IN}$$
 DAC  $\vec{x}_{OUT}$ 

$$\vec{X}_{IN} = \langle b_{n-1}, b_{n-1}, ..., b_1, b_0 \rangle$$

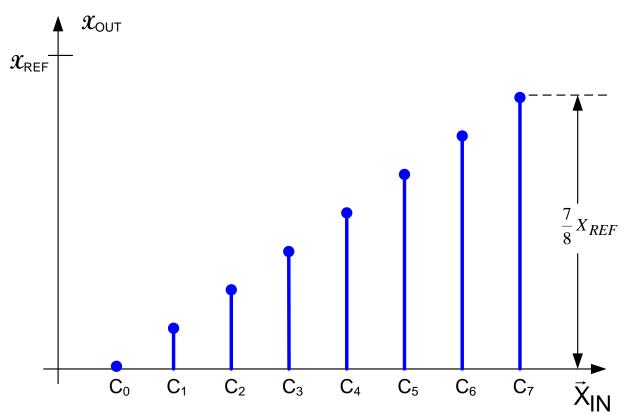


Code  $C_k$  is used to represent the decimal equivalent of the binary number  $< b_{n-1} ... b_0 > 0$ 



$$\vec{X}_{IN} = \langle b_{n-1}, b_{n-1}, ..., b_1, b_0 \rangle$$

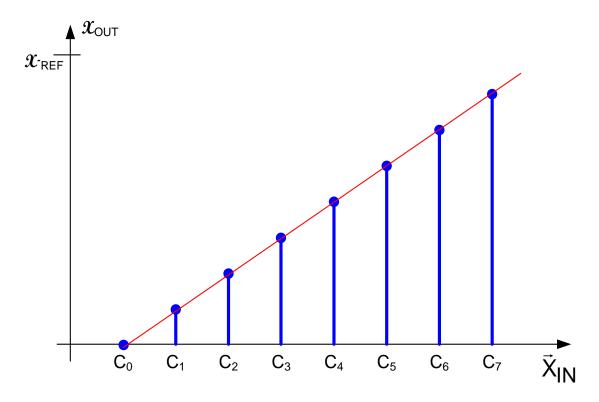
An Ideal DAC transfer characteristic (3-bits)





$$\vec{X}_{IN} = \langle b_{n-1}, b_{n-1}, ..., b_1, b_0 \rangle$$

An Ideal DAC transfer characteristic (3-bits)



All points of this ideal DAC lie on a straight line

# D/A Converters $\vec{x}_{\text{IN}}$ DAC $\vec{x}_{\text{OUT}}$

 Most D/A ideally have a linear relationship between binary input and analog output

 $C_3$   $C_4$   $C_5$   $C_6$   $C_7$ 

- Output represents a discrete set of continuous variables
- Typically this number, N, is an integral power of 2, i.e. N=2<sup>n</sup>
- $\vec{X}_{IN}$  is always dimensionless
- $\mathcal{X}_{\mathsf{OUT}}$  could have many different dimensions
- An ideal nonlinear characteristic is also possible (waveform generation and companding)
- Will assume a linear transfer characteristic is desired unless specifically stated to the contrary

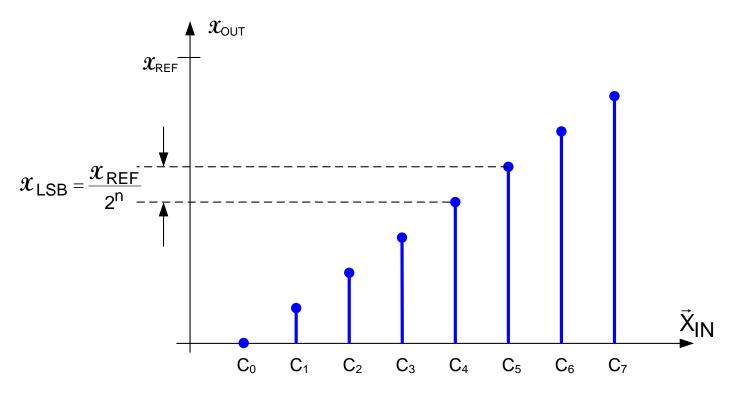
# D/A Converters $\vec{x}_{\text{IN}}$ DAC $\vec{x}_{\text{OUT}}$

For this ideal DAC

$$\begin{split} X_{OUT} = & X_{REF} \left( \frac{b_{n-1}}{2} + \frac{b_{n-2}}{4} + \frac{b_{n-3}}{8} + ... + \frac{b_1}{2^{n-1}} + \frac{b_0}{2^n} \right) \\ X_{OUT} = & X_{REF} \sum_{j=1}^{n} \frac{b_{n-j}}{2^j} \end{split}$$

- Number of outputs gets very large for n large
- Spacing between outputs is  $X_{RFF}/2^n$  and gets very small (relative to  $X_{RFF}$ ) for n large



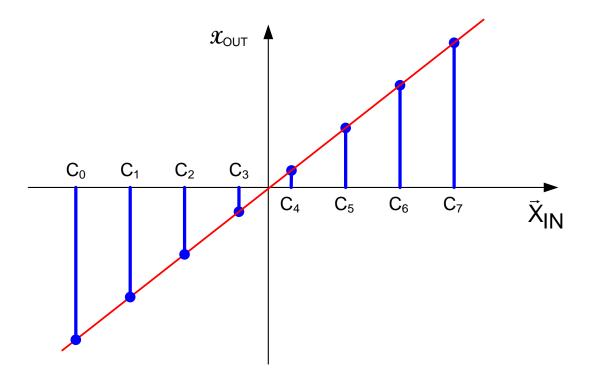


- Ideal steps all equal and termed the LSB
- $\mathcal{X}_{\text{LSB}}$  gets very small for small  $\mathcal{X}_{\text{REF}}$  and large n

e.g. If  $\mathcal{X}_{REF}$ =1V and n=16, then N=2<sup>16</sup>=65,536,  $\mathcal{X}_{LSB}$ =15.25 $\mu$ V



An alternate ideal 3-bit DAC



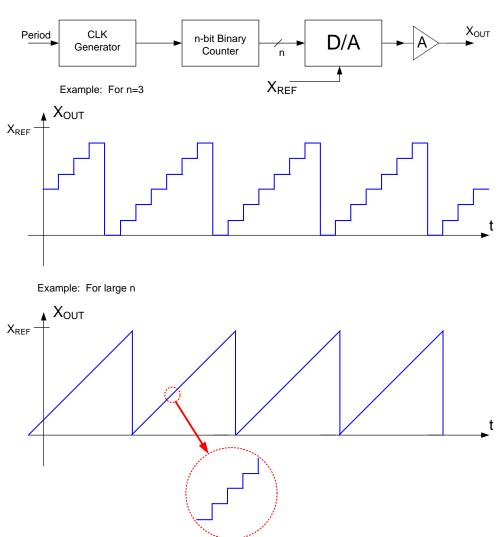
Irrespective of which form is considered, the increment in the output for one Boolean bit change in the input is  $\mathcal{X}_{\text{LSB}}$  and the total range is 1LSB less than  $\mathcal{X}_{\text{REF}}$ 

# Applications of DACs

- Waveform Generation
- Voltage Generation
- Analog Trim or Calibration
- Industrial Control Systems
- Feedback Element in ADCs
- •

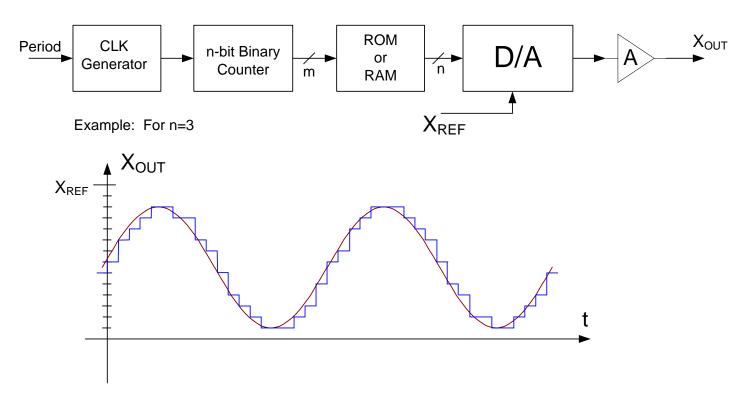
# Waveform Generation with DACs

### Ramp (Saw-tooth) Generator



# Waveform Generation with DACs

### Sine Wave Generator

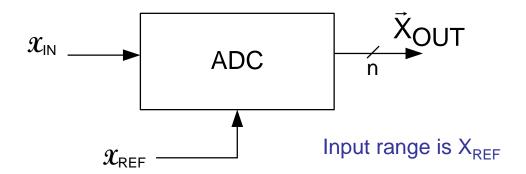


Distortion of the desired waveforms occurs due to both time and amplitude quantization

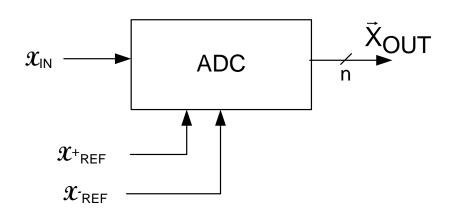
Often a filter precedes or follows the buffer amplifier to smooth the output waveform

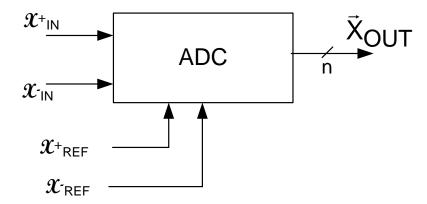
# A/D Converters

Basic structure:



Basic structure with differential inputs/references:

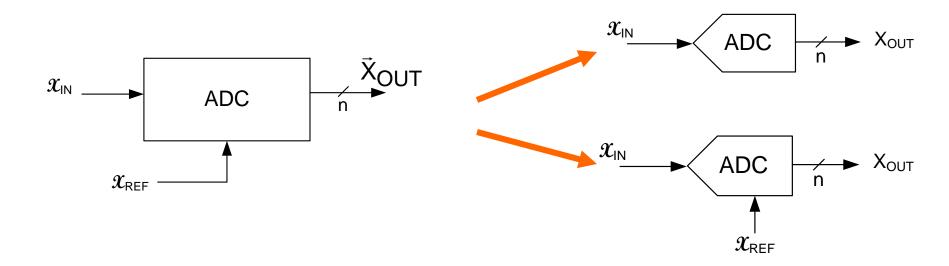




Input range is  $X^{+}_{REF}$  -  $X^{-}_{REF}$ 

Typically Input range is  $2(X^{+}_{REF} - X^{-}_{REF})$ 

Notation:



Reference always exists even in not explicitly shown

 $x_{IN}$  ADC n  $x_{OUT}$ 

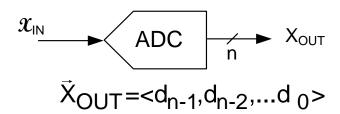
(assuming binary coding)

$$\vec{X}_{OUT} = < d_{n-1}, d_{n-2}, ...d_0 >$$

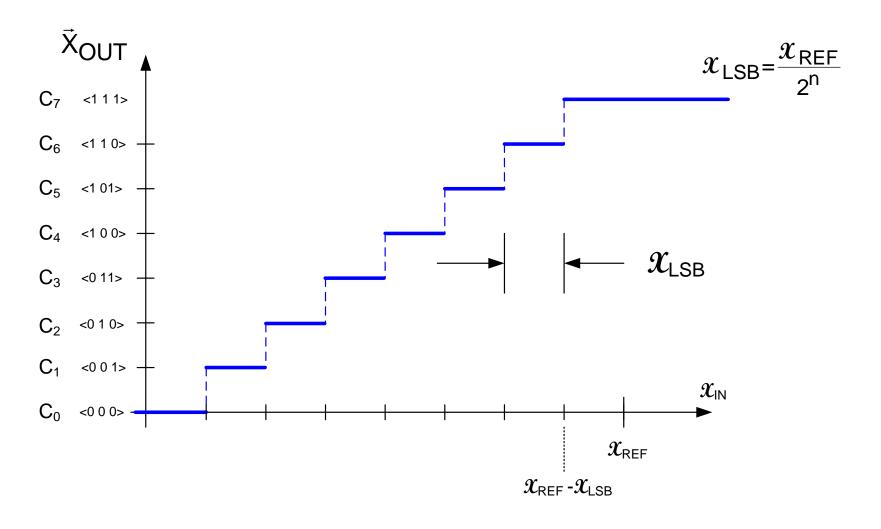
d<sub>0</sub> is the Least Significant Bit (LSB)

d<sub>n-1</sub> is the Most Significant Bit (MSB)

An Ideal ADC is characterized at low frequencies by its static performance



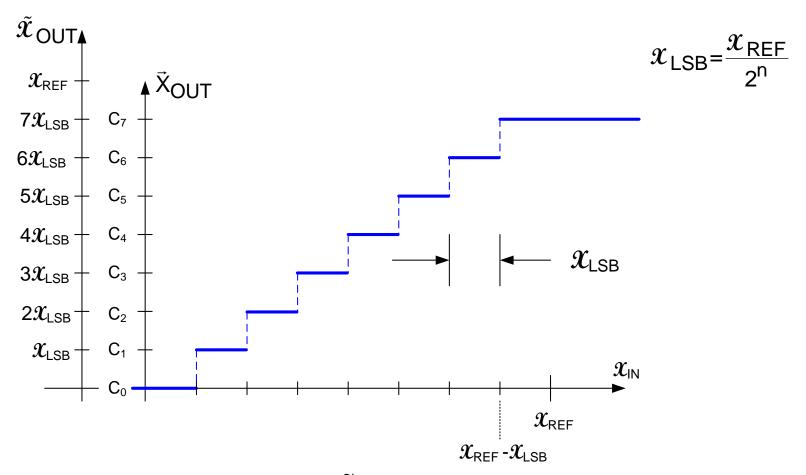
An Ideal ADC transfer characteristic (3-bits) (Nyquist Rate)



 $\mathcal{X}_{\text{IN}}$  ADC  $\stackrel{}{\text{n}}$   $X_{\text{OUT}}$ 

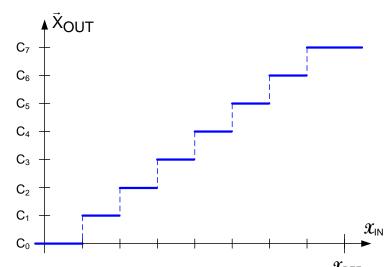
An Ideal ADC transfer characteristic (3-bits)

$$\vec{X}_{OUT} = < d_{n-1}, d_{n-2}, ...d_0 >$$



The second vertical axis, labeled  $\mathcal{X}_{\mathsf{OUT}}$  is the interpreted value of  $\mathcal{X}_{\mathsf{IN}}$ 





For this ideal ADC

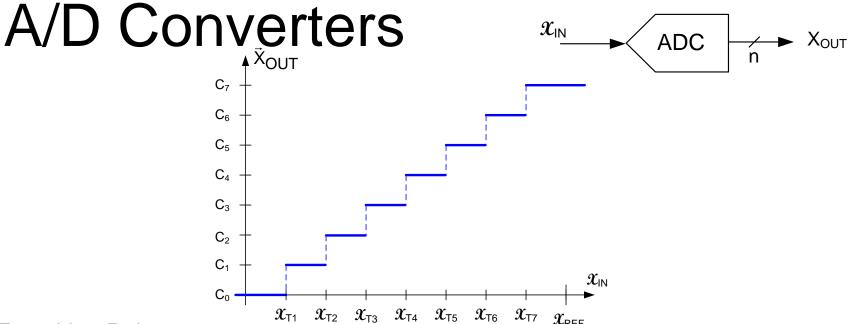
$$\tilde{\mathcal{X}}_{OUT} = \mathcal{X}_{REF} \left( \frac{d_{n-1}}{2} + \frac{d_{n-2}}{4} + \frac{d_{n-3}}{8} + \dots + \frac{d_1}{2^{n-1}} + \frac{d_0}{2^n} \right)$$

$$\tilde{\mathcal{X}}_{OUT}$$
- $\mathcal{X}_{IN}$ =  $\varepsilon$ 

where  $\varepsilon$  is small (typically less than 1LSB)

$$\mathcal{X}_{IN} = \mathcal{X}_{REF} \sum_{j=1}^{n} \frac{d_{n-j}}{2^{j}} - \varepsilon$$

- Number of bins gets very large for n large
- Spacing between break points is  $\mathcal{X}_{REF}/2^n$  and gets very small for n large  $\epsilon$  is the **quantization error** and is inherent in any ADC

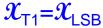


#### **Transition Points**

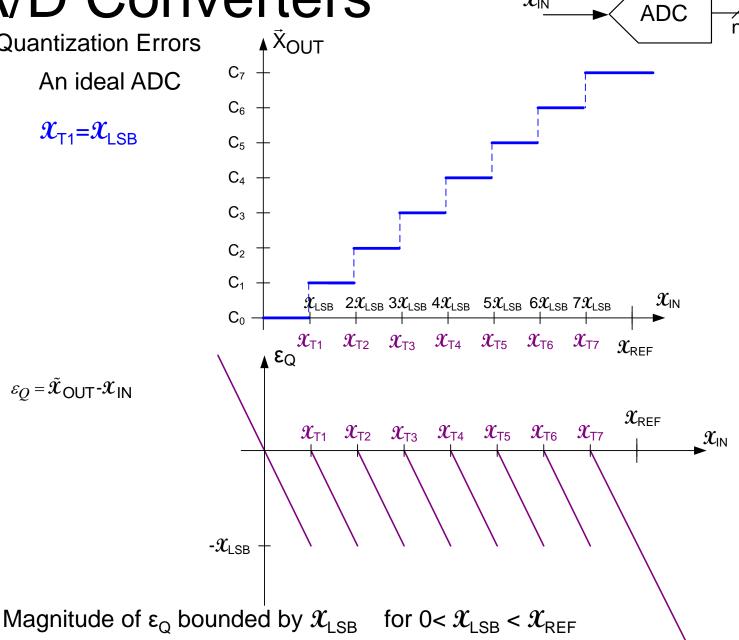
- Actual values of  $\mathcal{X}_{\mathsf{IN}}$  where transitions occur are termed <u>transition points</u> or <u>break points</u>
- For an ideal n-bit ADC, there are 2<sup>n</sup>-1 transition points
- Ideally the transition points are all separated by 1 LSB -- X<sub>LSB</sub>=X<sub>REF</sub>/2<sup>n</sup>
- Ideally the transition points are uniformly spaced
- In an actual ADC, the transition points will deviate a little from their ideal location
   Labeling Convention: We will define the transition point X<sub>Tk</sub> to be the break point where
   the transition in the code output to code C<sub>k</sub> occurs. This seemingly obvious ordering of
   break points becomes ambiguous, though, when more than one break points cause a
   transition to code C<sub>k</sub> which can occur in some nonideal ADCs

**Quantization Errors** An ideal ADC

$$\mathcal{X}_{T1} = \mathcal{X}_{LSE}$$







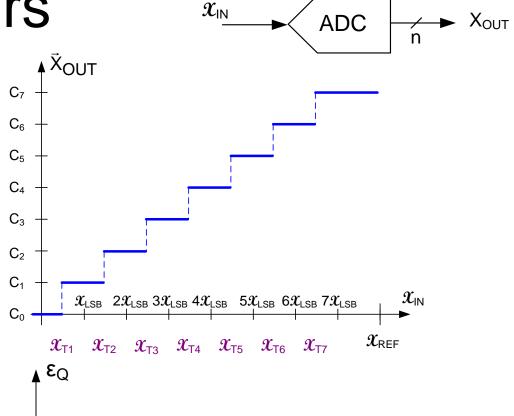
 $oldsymbol{\mathcal{X}}_{\mathsf{IN}}$ 

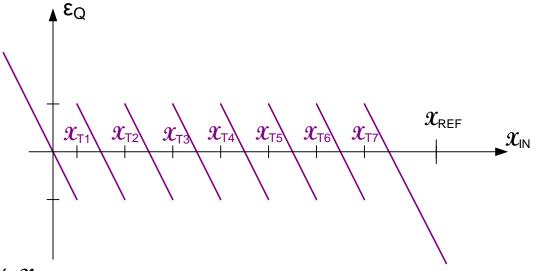
**Quantization Errors** 

Another Ideal ADC

$$\mathcal{X}_{T1} = \mathcal{X}_{LSB}/2$$

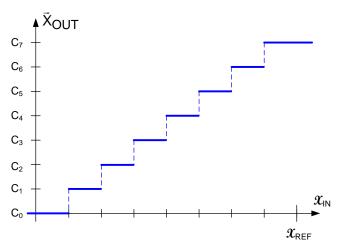
$$\varepsilon_Q = \tilde{\mathcal{X}}_{\mathsf{OUT}} - \mathcal{X}_{\mathsf{IN}}$$





Magnitude of  $\epsilon_Q$  bounded by ½  $\mathcal{X}_{LSB}$ 





**Quantization Errors** 

$$\varepsilon_{Q} = \mathcal{X}_{REF} \left( \frac{d_{n-1}}{2} + \frac{d_{n-2}}{4} + \frac{d_{n-3}}{8} + ... + \frac{d_{1}}{2^{n-1}} + \frac{d_{0}}{2^{n}} \right) - \mathcal{X}_{1N}$$

- The only way to reduce p-p quantization errors is to increase number of levels
- A lower bound on the quantization errors in 0 <  $x_{\rm IN}$  <  $x_{\rm REF}$  is ±½  $x_{\rm LSB}$
- The static performance of an ADC is completely determined by the finite sequence of the transition points  $< \mathcal{X}_{T1}$ , ...  $\mathcal{X}_{T1}>$

### Many types: Successive Approximation Register (SAR) **Pipelined** Sigma-Delta Flash Single-slope Dual-slope Wide ranges of performance: Speed Resolution Power Cost Large number of vendors of catalog parts: **Texas Instruments** Analog Devices (Linear Technology)

Embedded applications probably much larger:

Maxim

Many SoCs contain a large number of data converters of with varying performance

### What types are really used?

Consider catalog parts from one vendor – Analog Devices (Jan 2017)

Flash 2 SAR 233 Pipelined 242 Sigma-Delta 81

Total 559

### What do ADCs cost?

### A/D Converters

	Part #	Hardware	ADC  Resolution (bits)	ADC Output Sample Rate	ADC • H	Architecture ***	US Price 4 1000 to 4 4999 (\$ US)	LSB (typ) (LSE	·	Vin  Range (typ) (V p-p)	ADC SNR  in dBFS  (typ) (dBFS)	Power Dissipation (typ) (W)
		0 Values ▼	16 Values ▼	16.6 - 2.5G	13 Value▼	7 Values S ▼	0.95 - 91	6.5 0.1	- 33.55	0.078 - 40	47 - 107.8	21u - 4.2
	AD7492-5	<b>II</b> ()	12	1.25M	-	SAR	_	**	-	-	-	16.5
	AD7170	<b>※</b>	12	125	1	Sigma-Delta	\$0	.95	-	-	-	150
	AD7478	-	8	1M	1	SAR	\$0	.96	-	5.25	-	17.5r
	AD7478A	-	8	1.2M	1	SAR	\$1.	.12	-	5.25	-	17.5r
	AD7171	<b>% =</b> (	16	125	1	Sigma-Delta	\$1.	.15	-	-	-	150
)	AD7999	-	8	140k	4	SAR	\$1	.35	-	5.5	-	4.7r
	AD7468	<b>=(</b>	8	320k	1	SAR	\$1.	.35	-	3.6	-	570
	AD7091	<b>=(</b>	12	1M	1	SAR	\$1	.60	-	5.25	-	2.4r
	AD7904	<b>=(</b>	8	1M	4	SAR	\$1.	.68	-	5.1	-	13.5
	AD7910	<b>=(</b>	10	250k	1	SAR	\$1.	.77	-	5.25	-	151
	AD7995	<b></b>	10	140k	4	SAR	\$1.	.80	-	5.5	-	4.41
	AD7276	<b>=(</b>	12	3M	1	SAR	\$1	.85	-	3.6	-	19.8r
	AD7908	_	8	1M	8	SAR	\$1.	.87	-	5.05	-	13.5r

### What do ADCs cost?

### A/D Converters

$\overline{}$	Maximize Filters	Sort by N	iewest 6	hoose Parame	icis it	eset Table	Download to	LXCCI	Help		
	Part#	Hardware	ADC \$\frac{1}{2}\$ Resolution (bits)	ADC  Output Sample Rate	ADC \$	Device Architecture	US Price 1000 to 14999 (\$ US)	INL in \$\(\phi\) LSB (typ) (LSBs)	Vin ‡ Range (typ) (V p-p)	ADC SNR  in dBFS (typ) (dBFS)	Power Dissipation (typ) (W)
		0 Values▼	16 Values ▼	16.6 - 2.5G	13 Value▼	7 Values S ▼	0.95 - 916.5	0.1 - 33.55	0.078 - 40	47 - 107.8	21u - 4.2
	AD10465	<b>II</b> ()	14	65M	2	Pipelined	\$916.53	-	4	_	3.5
	ad9625-2600	<b>=</b> ()	12	-	1	Pipelined	\$837.42	1	1.1	58.1	4
	ad9625-2500	<b>=(</b> )	12	2.5G	1	Pipelined	\$735.00	1	1.1	58.3	3.9
	AD9691	-	14	1250M	2	Pipelined	\$692.75	2.6	1.58	63.4	3.8
	AD9680-1250	<b>=</b> (	14	1.25G	2	Pipelined	\$692.75	3	1.58	63.6	3.7
	ad9625-2000	<b>=</b> (	12	2G	1	Pipelined	\$624.75	0.9	1.1	59.5	3.48
	AD9680-1000	<b>=</b> (	14	1G	2	Pipelined	\$584.38	2.5	1.7	67.2	3.3
	AD9694	<b>=(</b> )	14	500M	4	Pipelined	\$488.75	1	-	67.1	1.66

### Resolution?

3 bits to 24 bits (one at 32 bits)



# 4-Channel, 200 kSPS 12-Bit ADC with Sequencer in 16-Lead TSSOP

**Data Sheet** 

\$2.58 in 1000's

**AD7923** 

#### **FEATURES**

Fast throughput rate: 200 kSPS Specified for AV<sub>DD</sub> of 2.7 V to 5.25 V

Low power

3.6 mW max at 200 kSPS with 3 V supply

7.5 mW max at 200 kSPS with 5 V supply

4 (single-ended) inputs with sequencer

Wide input bandwidth

70 dB Min SNR at 50 kHz input frequency

Flexible power/serial clock speed management

No pipeline delays

High speed serial interface SPI°-/QSPI™-/

MICROWIRE™-/DSP-compatible

Shutdown mode: 0.5 µA max

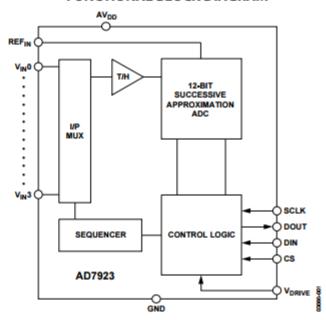
16-lead TSSOP package

Qualified for automotive applications

#### GENERAL DESCRIPTION

The AD7923 is a 12-bit, high speed, low power, 4-channel, suc-

#### FUNCTIONAL BLOCK DIAGRAM



#### **SPECIFICATIONS**

 $AV_{DD} = V_{DRIVE} = 2.7 \text{ V}$  to 5.25 V,  $REF_{IN} = 2.5 \text{ V}$ ,  $f_{SCLK} = 20 \text{ MHz}$ ,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted.

Table 1.

Table 1.			
Parameter	B Version <sup>1</sup>	Unit	Test Conditions/Comments
DYNAMIC PERFORMANCE			f <sub>IN</sub> = 50 kHz sine wave, f <sub>SCLK</sub> = 20 MHz
Signal-to-(Noise + Distortion) (SINAD) <sup>2</sup>	70	dB min	@ 5 V, =40°C to +85°C
	69	dB min	@ 5 V, 85℃ to 125℃, typ 70 dB
	69	dB min	@ 3 V typ 70 dB, =40°C to +125°C
Signal-to-Noise (SNR) <sup>2</sup>	70	dB min	
Total Harmonic Distortion (THD) <sup>2</sup>	-77	dB max	@ 5 V typ, -84 dB
	-73	dB max	@ 3 V typ,-77 dB
Peak Harmonic or Spurious Noise	-78	dB max	@ 5 V typ, -86 dB
(SFDR) <sup>2</sup>	-76	dB max	@ 3 V typ, -80 dB
Intermodulation Distortion (IMD) <sup>2</sup>			f <sub>A</sub> = 40.1 kHz, f <sub>B</sub> = 41.5 kHz
Second Order Terms	-90	dB typ	
Third Order Terms	-90	dB typ	
Aperture Delay	10	ns typ	
Aperture Jitter	50	ps typ	
Channel-to-Channel Isolation	-85	dB typ	f <sub>IN</sub> = 400 kHz
Full Power Bandwidth	8.2	MHz typ	@ 3 dB
	1.6	MHz typ	@ 0.1 dB
DC ACCURACY <sup>2</sup>			0 311 22
Resolution	12	Rits	
Integral Nonlinearity	±1	LSB max	
Differential Nonlinearity	-0.9/+1.5	LSB max	Guaranteed no missed codes to 12 bits
0 V to REF <sub>IN</sub> Input Range	-0.9/+1.3	LSB IIIax	Straight binary output coding
Offset Frror	±8	LSB max	Typ ±0.5 LSB
Offset Error Match	±0.5	LSB max	1yp ±0.3 £36
Gain Error	±1.5	LSB max	
Gain Error Match	±0.5	LSB max	
	±0.5	LSB max	-REF <sub>IN</sub> to +REF <sub>IN</sub> biased about REF <sub>IN</sub> with twos
0 V to 2 × REF <sub>IN</sub> Input Range			complement output coding
Positive Gain Error	±1.5	LSB max	
Positive Gain Error Match	±0.5	LSB max	
Zero-Code Error	±8	LSB max	Typ ±0.8 LSB
Zero-Code Error Match	±0.5	LSB max	1,7,2 = 1.0 = 2.2
Negative Gain Error	±1	LSB max	
Negative Gain Error Match	±0.5	LSB max	
ANALOG INPUT	10.5	LJD IIIGA	
Input Voltage Range	0 to REF <sub>IN</sub>	v	Range bit set to 1
input voltage hange	0 to 2 × REF <sub>IN</sub>	v	Range bit set to 0 Range bit set to 0, $AV_{DD} = 4.75 \text{ V}$ to 5.25 V
DC Leakage Current	±1	μA max	hange bit set to 0, AVDD = 4.75 V to 5.25 V
Input Capacitance	20		
REFERENCE INPUT	20	pF typ	
	2.5	v	140/
REF <sub>IN</sub> Input Voltage	2.5	1 *	±1% specified performance
DC Leakage Current	±1	μA max	f 2001505
REF <sub>IN</sub> Input Impedance	36	kΩ typ	f <sub>SAMPLE</sub> = 200 kSPS
LOGIC INPUTS			
Input High Voltage, VINH	0.7 × VDRIVE	V min	
Input Low Voltage, V <sub>NL</sub>	0.3 × VDRIVE	V max	
Input Current, I <sub>IN</sub>	±1	μA max	Typ 10 nA, V <sub>IN</sub> = 0 V or V <sub>DRIVE</sub>
Innut Canacitance C <sub>m</sub> <sup>3</sup>	10	nF may	I



### 16-Bit, 200 MSPS/250 MSPS Analog-to-Digital Converter

Data Sheet \$120 in 1000's AD9467

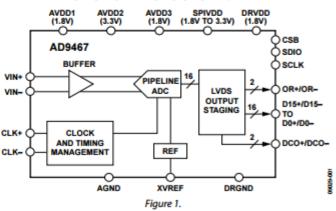
#### **FEATURES**

75.5 dBFS SNR to 210 MHz at 250 MSPS 90 dBFS SFDR to 300 MHz at 250 MSPS SFDR at 170 MHz at 250 MSPS 92 dBFS at -1 dBFS 100 dBFS at -2 dBFS 60 fs rms jitter Excellent linearity at 250 MSPS  $DNL = \pm 0.5 LSB typical$ INL = ±3.5 LSB typical 2 V p-p to 2.5 V p-p (default) differential full-scale input (programmable) Integrated input buffer External reference support option Clock duty cycle stabilizer Output clock available Serial port control Built-in selectable digital test pattern generation Selectable output data format LVDS outputs (ANSI-644 compatible) 1.8 V and 3.3 V supply operation

#### APPLICATIONS

Multicarrier, multimode cellular receivers
Antenna array positioning
Power amplifier linearization
Broadband wireless
Radar
Infrared imaging
Communications instrumentation

#### FUNCTIONAL BLOCK DIAGRAM



A data clock output (DCO) for capturing data on the output is provided for signaling a new output bit.

The internal power-down feature supported via the SPI typically consumes less than 5 mW when disabled.

Optional features allow users to implement various selectable operating conditions, including input range, data format select, and output data test patterns.

The AD9467 is available in a Pb-free, 72-lead, LFCSP specified over the -40°C to +85°C industrial temperature range.

#### **SPECIFICATIONS**

AVDD1 = 1.8 V, AVDD2 = 3.3 V, AVDD3 = 1.8 V, DRVDD = 1.8 V, specified maximum sampling rate, 2.5 V p-p differential input, 1.25 V internal reference, AIN = -1.0 dBFS, DCS on, default SPI settings, unless otherwise noted.

Table 1.

Parameter <sup>1</sup>	Temp	Min	Тур	Max	Unit
RESOLUTION		16			Bits
ACCURACY					
No Missing Codes	Full		Guarante	ed	
Offset Error	Full	-200	0	+200	LSB
Gain Error	Full	-3.9	-0.1	+2.6	%FSR
Differential Nonlinearity (DNL) <sup>2</sup>	Full	-0.9	±0.5	+1.5	LSB
Integral Nonlinearity (INL) <sup>2</sup>	Full	-12	±3.5	+12	LSB
TEMPERATURE DRIFT					
Offset Error	Full		±0.023		%FSR/°C
Gain Error	Full		±0.036		%FSR/°C
ANALOG INPUTS					
Differential Input Voltage Range (Internal VREF = 1 V to 1.25 V)	Full	2	2.5	2.5	V p-p
Common-Mode Voltage	25°C		2.15		V
Differential Input Resistance	25°C		530		Ω
Differential Input Capacitance	25°C		3.5		pF
Full Power Bandwidth	25°C		900		MHz
XVREF INPUT					
Input Voltage	Full	1		1.25	V
Input Capacitance	Full		3		pF
POWER SUPPLY					
AVDD1	Full	1.75	1.8	1.85	V
AVDD2	Full	3.0	3.3	3.6	V
AVDD3	Full	1.7	1.8	1.9	V
DRVDD	Full	1.7	1.8	1.9	V
I <sub>AVDD1</sub>	Full		567	620	mA
I <sub>AVDD2</sub>	Full		55	61	mA
l <sub>AVDD3</sub>	Full		31	35	mA
I <sub>DRVDD</sub>	Full		40	43	mA
Total Power Dissipation (Including Output Drivers)	Full		1.33	1.5	W
Power-Down Dissipation	Full		4.4	90	mW

<sup>&</sup>lt;sup>1</sup> See the AN-835 Application Note, Understanding High Speed ADC Testing and Evaluation, for a complete set of definitions and how these tests were completed.

<sup>&</sup>lt;sup>2</sup> Measured with a low input frequency, full-scale sine wave, with approximately 5 pF loading on each output bit.

#### **AC SPECIFICATIONS**

AVDD1 = 1.8 V, AVDD2 = 3.3 V, AVDD3 = 1.8 V, DRVDD = 1.8 V, specified maximum sampling rate, 2.5 V p-p differential input, 1.25 V internal reference, AIN = -1.0 dBFS, DCS on, default SPI settings, unless otherwise noted.

Table 2.					
Parameter <sup>1</sup>	Temp	Min	Тур	Max	Unit
ANALOG INPUT FULL SCALE		2.5	2/2.5		V p-p
SIGNAL-TO-NOISE RATIO (SNR)					
$f_N = 5 \text{ MHz}$	25°C		74.7/76.4		dBFS
$f_N = 97 \text{ MHz}$	25°C		74.5/76.1		dBFS
$f_N = 140 \text{ MHz}$	25°C		74.4/76.0		dBFS
f <sub>IN</sub> = 170 MHz	25°C	73.7	74.3/75.8		dBFS
	Full	71.5			dBFS
f <sub>IN</sub> = 210 MHz	25°C		74.0/75.5		dBFS
$f_N = 300 \text{ MHz}$	25°C		73.3/74.6		dBFS
SIGNAL-TO-NOISE AND DISTORTION RATIO (SINAD)					
f <sub>IN</sub> = 5 MHz	25°C		74.6/76.3		dBFS
$f_N = 97 \text{ MHz}$	25°C		74.4/76.0		dBFS
$f_N = 140 \text{ MHz}$	25°C		74.4/76.0		dBFS
f <sub>IN</sub> = 170 MHz	25°C	72.4	74.2/75.8		dBFS
	Full	71.0			dBFS
f <sub>IN</sub> = 210 MHz	25°C		73.9/75.4		dBFS
f <sub>N</sub> = 300 MHz	25°C		73.1/74.4		dBFS
EFFECTIVE NUMBER OF BITS (ENOB)					
f <sub>N</sub> = 5 MHz	25°C		12.1/12.4		Bits
f <sub>N</sub> = 97 MHz	25°C		12.1/12.3		Bits
f <sub>N</sub> = 140 MHz	25°C		12.1/12.3		Bits
f <sub>N</sub> = 170 MHz	25°C		12.0/12.3		Bits
	Full	11.5			Bits
f <sub>N</sub> = 210 MHz	25°C		12.0/12.2		Bits
f <sub>N</sub> = 300 MHz	25°C		11.9/12.1		Bits
SPURIOUS-FREE DYNAMIC RANGE (SFDR) (INCLUDING SECOND AND THIRD HARMONIC DISTORTION)					
f <sub>N</sub> = 5 MHz	25°C		98/97		dBFS
f <sub>N</sub> = 97 MHz	25°C		95/93		dBFS
f <sub>N</sub> = 140 MHz	25°C		94/95		dBFS
f <sub>N</sub> = 170 MHz	25°C	82	93/92		dBFS
	Full	82			dBFS
f <sub>N</sub> = 210 MHz	25°C		93/92		dBFS
f <sub>N</sub> = 300 MHz	25°C		93/90		dBFS
SFDR (INCLUDING SECOND AND THIRD HARMONIC DISTORTION)					
f <sub>N</sub> = 5 MHz at -2 dB Full Scale	25°C		100/100		dBFS
f <sub>N</sub> = 97 MHz at -2 dB Full Scale	25°C		97/97		dBFS
f <sub>N</sub> = 140 MHz at−2 dB Full Scale	25°C		100/95		dBFS
f <sub>IN</sub> = 170 MHz at -2 dB Full Scale	25°C		100/100		dBFS
f <sub>N</sub> = 210 MHz at −2 dB Full Scale	25°C		93/93		dBFS
f <sub>IN</sub> = 300 MHz at -2 dB Full Scale	25°C		90/90		dBFS
WORST OTHER (EXCLUDING SECOND AND THIRD HARMONIC DISTORTION)	25 0		20,20		00.5
fix = 5 MHz	25°C		98/97		dBFS
f <sub>N</sub> = 97 MHz	25°C		97/93		dBFS
f <sub>N</sub> = 140 MHz	25°C		97/95		dBFS
f <sub>N</sub> = 170 MHz	25°C	88	97/93		dBFS
18 - 17 V m 12	Full	82	21193		dBFS
f <sub>N</sub> = 210 MHz	25°C	02	97/95		dBFS
f <sub>N</sub> = 300 MHz	25°C		97/95		dBFS

#### SWITCHING SPECIFICATIONS

AVDD1 = 1.8 V, AVDD2 = 3.3 V, AVDD3 = 1.8 V, DRVDD = 1.8 V, specified maximum sampling rate, 2.5 V p-p differential input, 1.25 V internal reference, AIN = -1.0 dBFS, DCS on, default SPI settings, unless otherwise noted.

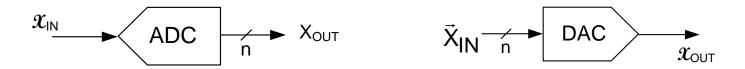
Table 4.

Parameter <sup>1</sup>	Temp	Min	Тур	Max	Unit
CLOCK <sup>2</sup>					
Clock Rate	Full	50		250	MSPS
Clock Pulse Width High (tc+)	Full		2		ns
Clock Pulse Width Low (ta)	Full		2		ns
OUTPUT PARAMETERS <sup>2, 3</sup>					
Propagation Delay (tpp)	25°C		3		ns
Rise Time (t <sub>R</sub> ) (20% to 80%)	25°C		200		ps
Fall Time (t <sub>F</sub> ) (20% to 80%)	25°C		200		ps
DCO Propagation Delay (tcro)	25°C		3		ns
DCO to Data Delay (t <sub>sxew</sub> )	Full	-200		+200	ps
Wake-Up Time (Power-Down)	Full		100		ms
Pipeline Latency	Full		16		Clock cycles
APERTURE					
Aperture Delay (t <sub>A</sub> )	25°C		1.2		ns
Aperture Uncertainty (Jitter)	25°C		60		fs rms
Out-of-Range Recovery Time	25°C		1		Clock cycles

<sup>1</sup> See the AN-835 Application Note, Understanding High Speed ADC Testing and Evaluation, for a complete set of definitions and how these tests were completed.

<sup>&</sup>lt;sup>2</sup> Can be adjusted via the SPI interface.

Managements were made using a part coldered to ED.4 material



- A large number of parameters are used to characterize a data converter
- Performance parameters of interest depend strongly on the application
- Very small number of parameters of interest in many/most applications
- "Catalog" data converters are generally intended to satisfy a wide range of applications and thus have much more stringent requirements placd on their performance
- Custom application-specific data converter will generally perform much better than a "catalog" part in the same

#### Static characteristics

- Resolution
- Least Significant Bit (LSB)
- Offset and Gain Errors
- Absolute Accuracy
- Relative Accuracy
- Integral Nonlinearity (INL)
- Differential Nonlinearity (DNL)
- Monotonicity (DAC)
- Missing Codes (ADC)
- Quantization Noise
- Low-f Spurious Free Dynamic Range (SFDR)
- Low-f Total Harmonic Distortion (THD)
- Effective Number of Bits (ENOB)
- Power Dissipation

- Dynamic characteristics
  - Conversion Time or Conversion Rate (ADC)
  - Settling time or Clock Rate (DAC)
  - Sampling Time Uncertainty (aperture uncertainty or aperture jitter)
  - Dynamic Range
  - Spurious Free Dynamic Range (SFDR)
  - Total Harmonic Distortion (THD)
  - Signal to Noise Ratio (SNR)
  - Signal to Noise and Distortion Ratio (SNDR)
  - Sparkle Characteristics
  - Effective Number of Bits (ENOB)

# Dynamic characteristics

- Degradation of dynamic performance parameters often due to nonideal effects in time-domain performance
- Dynamic characteristics of high resolution data converters often challenging to measure, to simulate, to understand source of contributions, and to minimize

Example: An n-bit ADC would often require SFDR at the 6n+6 bit level or better. Thus, considering a 14-bit ADC, the SFDR would be expected to be at the -90dB level or better.

If the input to the ADC is a 1V p-p sinusoidal waveform, the second harmonic term would need to be at the  $10^{(-90dB/20dB)} = 32\mu\text{V}$  level. A 32uV level is about 1part in 30,000. Signals at this level are difficult to accurately simulate in the presence of a 1V level signal. For example, convergence parameters in simulators and sample (strobe) points used in data acquisition adversely affect simulation results and observing the time domain waveforms that contribute to nonlinearity at this level and relationships between these waveforms and the sources of nonlinearity is often difficult to visualize. Simulation errors that are at the 20dB level or worse can occur if the simulation environment is not correctly established.

# Characterization of Data Converter Performance

- Almost all ADC architectures will work perfectly if nonideal effects are ignored!!
- Most data converter design effort involves managing nonideal properties of components
- "Devil is often in the detail" when designing an ADC

Critical to know how to accurately characterize an ADC

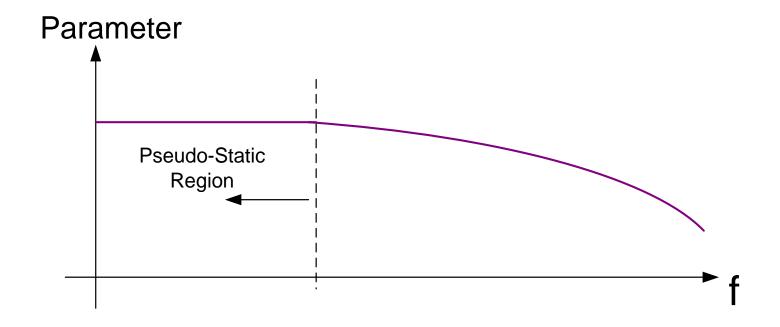
What may appear to be minor differences in performance are often differentiators in both the marketplace and in the profit potential of a part

What is meant by "low frequency"?

Operation at frequencies so low that further decreases in frequency cause no further changes in a parameter of interest

Low frequency operation is often termed Pseudostatic operation

### Low-frequency or Pseudo-Static Performance



### Resolution

- Number of distinct analog levels in an ADC
- Number of digital output codes in A/D
- In most cases this is a power of 2
- If a converter can resolve 2<sup>n</sup> levels, then we term it an n-bit converter
  - 2<sup>n</sup> analog outputs for an n-bit DAC
  - 2<sup>n</sup>-1 transition points for an n-bit ADC
- Resolution is often determined by architecture and thus not measured
- Effective resolution can be defined and measured
  - If N levels can be resolved for an DAC then

$$n_{EQ} = \frac{logN}{log2}$$

If N-1 transition points in an ADC, then

$$n_{EQ} = \frac{logN}{log2}$$

### **Least Significant Bit**

Assume 
$$N = 2^{n}$$

# Generally <u>Defined</u> by Manufacturer to be $\mathcal{X}_{\text{LSB}} = \mathcal{X}_{\text{REF}} / \mathbb{N}$

### Effective Value of LSB can be Measured

For DAC:  $\mathcal{X}_{LSB}$  is equal to the <u>maximum</u> increment in the output for a single bit change in the Boolean input

For ADC:  $\mathcal{X}_{\text{LSB}}$  is equal to the  $\underline{\text{maximum}}$  distance between two adjacent transition points

#### Static characteristics

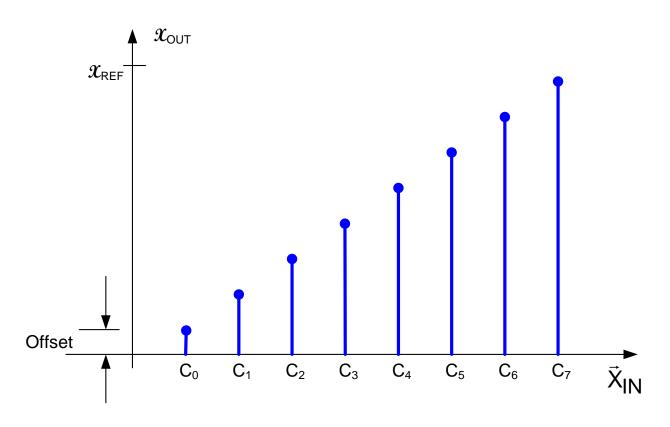
- Resolution
- Least Significant Bit (LSB)
  - Offset and Gain Errors
    - Absolute Accuracy
    - Relative Accuracy
    - Integral Nonlinearity (INL)
    - Differential Nonlinearity (DNL)
    - Monotonicity (DAC)
    - Missing Codes (ADC)
    - Quantization Noise
    - Low-f Spurious Free Dynamic Range (SFDR)
    - Low-f Total Harmonic Distortion (THD)
    - Effective Number of Bits (ENOB)
    - Power Dissipation

### **Offset**

For DAC with ideal code 0 output of 0V the offset is

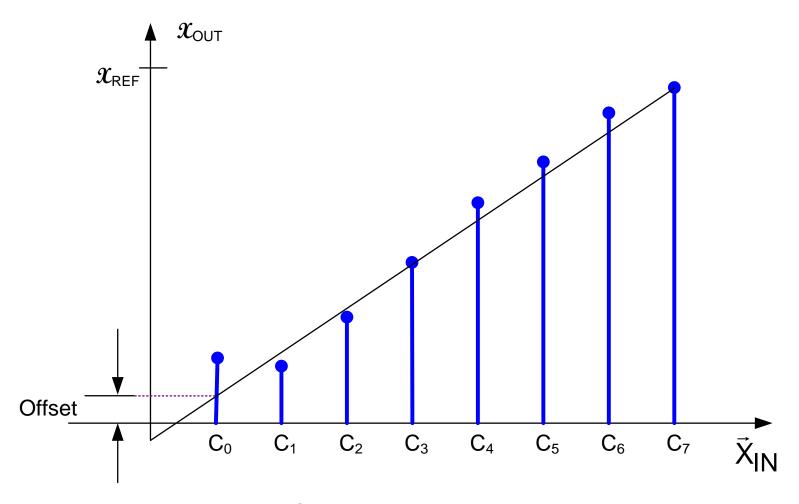
$$x_{\text{OUT}}(\langle 0,...,0 \rangle)$$
 - absolute  $x_{\text{CUT}}(\langle 0,...,0 \rangle)$  - in LSB

### Offset (for DAC)



- Offset strongly (totally) dependent upon performance at a single point
- Probably more useful to define relative to a fit of the data

# Offset (for DAC)



Offset relative to fit of data

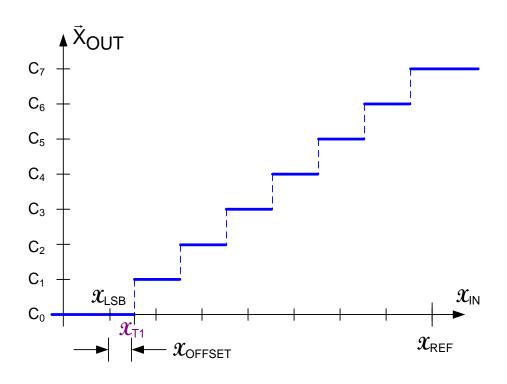
### **Offset**

For ADC with ideal transition point at 1 LSB, the offset is

$$\begin{array}{c} \mathcal{X}_{\text{T1}} - \mathcal{X}_{\text{LSB}} & -\text{absolute} \\ \underline{\mathcal{X}_{\text{T1}} - \mathcal{X}_{\text{LSB}}} \\ \mathbf{\mathcal{X}}_{\text{LSB}} & -\text{in LSB} \\ \\ \\ c_{7} \\ c_{6} \\ c_{7} \\ c_{6} \\ c_{7} \\ c_{7} \\ c_{8} \\ c_{4} \\ c_{3} \\ c_{2} \\ c_{1} \\ c_{0} \\ \end{array}$$

### Offset

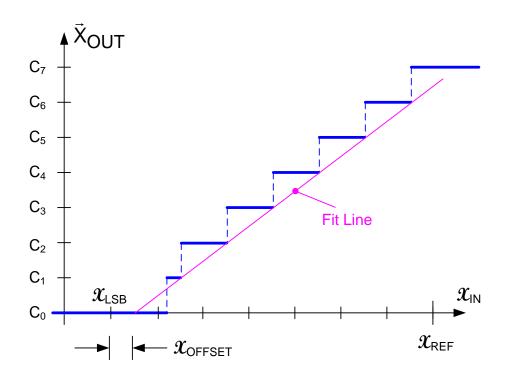
For ADC the offset is



- · Offset strongly (totally) dependent upon performance at a single point
- Probably more useful to define relative to a fit of the data

### **Offset**

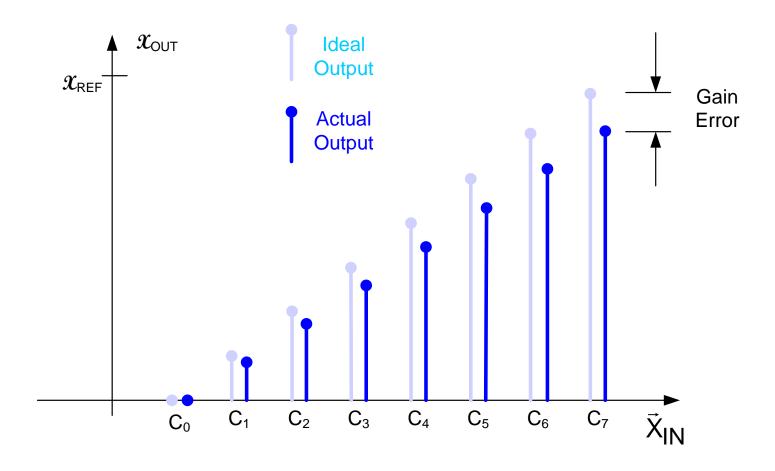
For ADC the offset is



Offset relative to fit of data

### **Gain and Gain Error**

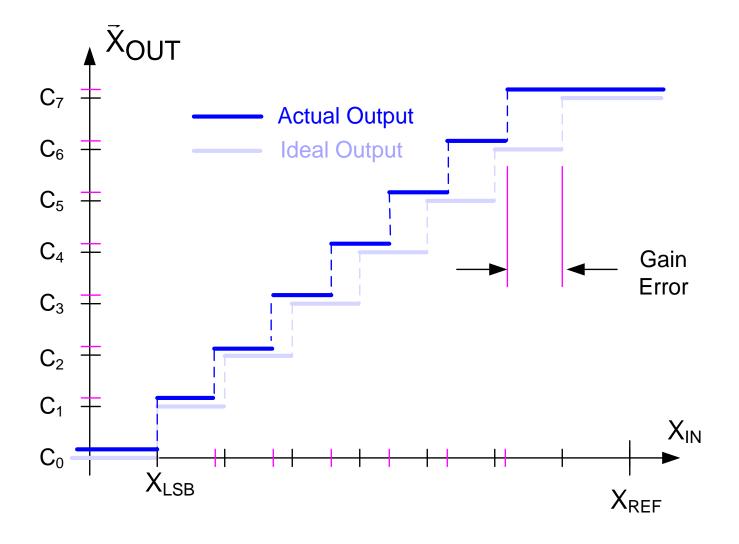
For DAC



## Performance Characterization

## **Gain and Gain Error**

For ADC



## Performance Characterization

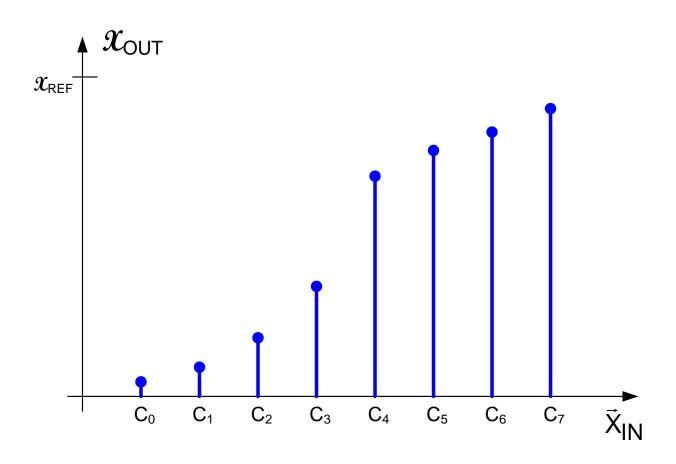
### **Gain and Offset Errors**

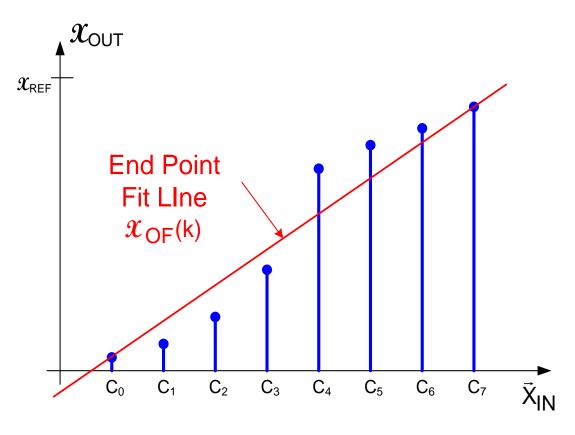
- Fit line would give better indicator of error in gain but less practical to obtain in test
- Gain and Offset errors of little concern in many applications
- Performance of systems using data converters is often nearly independent of gain and offset errors
- Can be trimmed in field if gain or offset errors exist and are of concern

### Performance Characterization of Data Converters

### Static characteristics

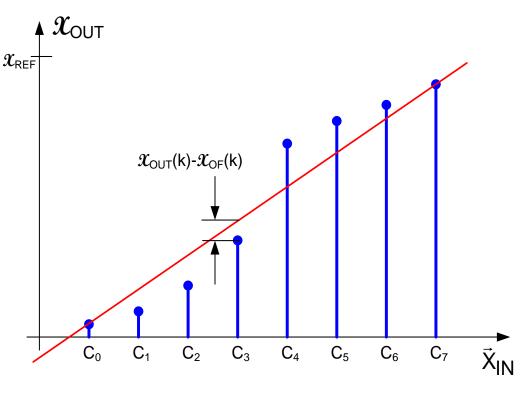
- √ Resolution
- V− Least Significant Bit (LSB)
- → Offset and Gain Errors
  - Absolute Accuracy
  - Relative Accuracy
- Integral Nonlinearity (INL)
  - Differential Nonlinearity (DNL)
  - Monotonicity (DAC)
  - Missing Codes (ADC)
  - Quantization Noise
  - Low-f Spurious Free Dynamic Range (SFDR)
  - Low-f Total Harmonic Distortion (THD)
  - Effective Number of Bits (ENOB)
  - Power Dissipation





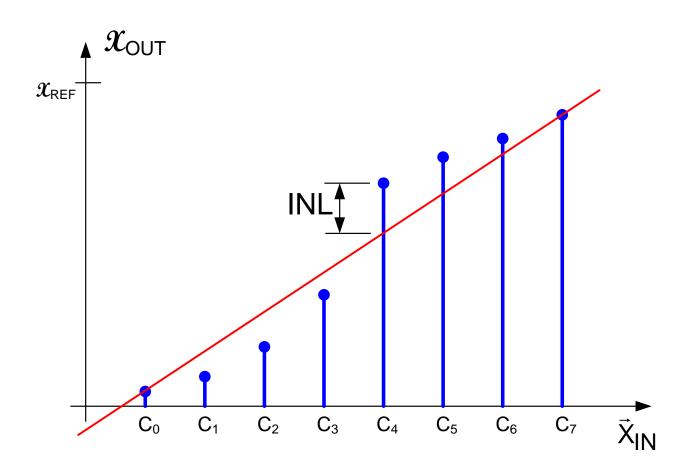
$$\mathcal{X}_{OF}(k) = mk + \mathcal{X}_{OUT}(0)$$

$$m = \frac{\mathcal{X}_{OUT}(N-1) - \mathcal{X}_{OUT}(0)}{N-1}$$



$$INL_{k} = \mathcal{X}_{OUT}(k) - \mathcal{X}_{OF}(k)$$

$$INL = \max_{0 \le k \le N-1} \{ |INL_k| \}$$

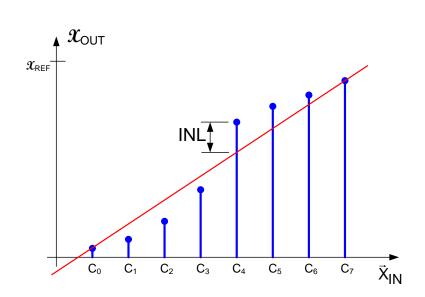


### **Nonideal DAC**

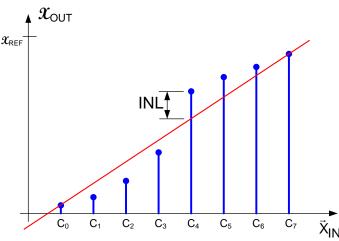
INL often expressed in LSB

$$\mathsf{INL}_{\mathsf{k}} = \frac{\mathcal{X}_{\mathsf{OUT}}(\mathsf{k}) \text{-} \mathcal{X}_{\mathsf{OF}}(\mathsf{k})}{\mathcal{X}_{\mathsf{LSB}}}$$

$$INL = \max_{0 \le k \le N-1} \{ |INL_k| \}$$

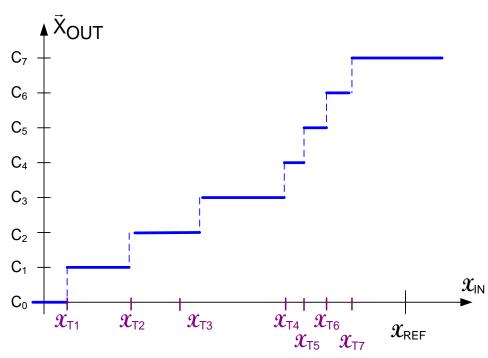


- INL is often the most important parameter of a DAC
- INL<sub>0</sub> and INL<sub>N-1</sub> are 0 (by definition)
- There are N-2 elements in the set of INL<sub>k</sub> that are of concern
- INL is almost always nominally 0 (i.e. designers try to make it 0)
- INL is a random variable at the design stage
- INL<sub>k</sub> is a random variable for 0<k<N-1</li>
- $INL_k$  and  $INL_{k+j}$  are almost always correlated for all k,j (not incl 0, N-1)
- Fit Line is a random variable
- INL is the N-2 order statistic of a set of N-2 correlated random variables
- INL is a parameter that is attempting to characterize the linearity of a DAC!



- · At design stage, INL characterized by standard deviation of the random variable
- Closed-form expressions for INL almost never exist because PDF of order statistics of correlated random variables is extremely complicated
- Simulation of INL very time consuming if n is very large (large sample size required to establish reasonable level of confidence)
  - Model parameters become random variables
  - Process parameters affect multiple model parameters causing model parameter correlation
  - Simulation times can become very large
- INL can be readily measured in laboratory but often dominates test costs because of number of measurements needed when n is large
- Expected value of INL<sub>k</sub> at k=(N-1)/2 is largest for many architectures
- Major effort in DAC design is in obtaining acceptable yield!
- Yield often strongly dependent upon matching of random variables!

**Nonideal ADC** 



 $\mathcal{X}_{Tk}$  is the transition input to code  $C_k$ 

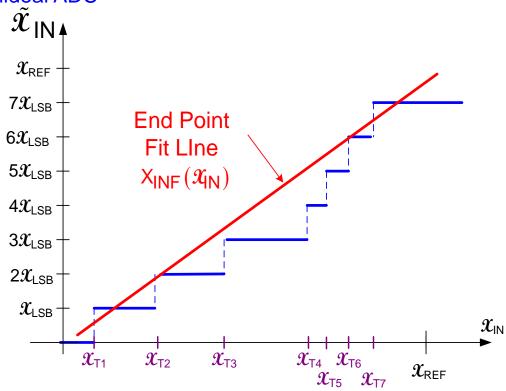
Transition points are not uniformly spaced!

More than one definition for INL exists!

Will give two definitions here (second almost always used)

Note: is some cases the sequence  $< \mathcal{X}_{Tk} >$  may not be monotone

### Nonideal ADC



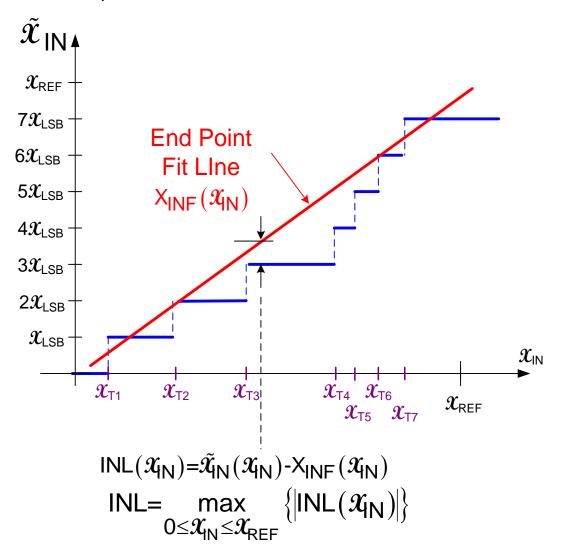
Consider end-point fit line with interpreted output axis

$$X_{INF}(\mathcal{X}_{IN}) = m\mathcal{X}_{IN} + \left(\frac{\mathcal{X}_{LSB}}{2} - m\mathcal{X}_{T1}\right)$$

$$m = \frac{(N-2)\mathcal{X}_{LSB}}{\mathcal{X}_{T7} - \mathcal{X}_{T1}}$$

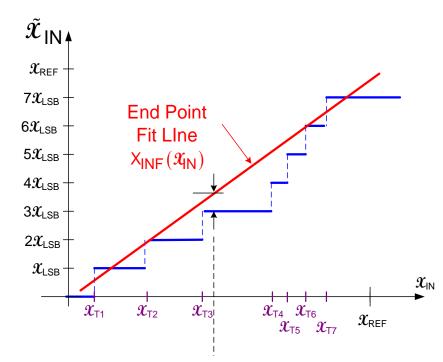
# Integral Nonlinearity (ADC) Nonideal ADC

Continuous-input based INL definition



# Integral Nonlinearity (ADC) Nonideal ADC

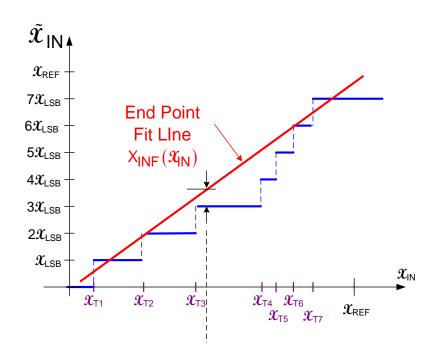
Continuous-input based INL definition



Often expressed in LSB

$$\begin{aligned} &|\mathsf{NL}(\mathcal{X}_{\mathsf{IN}}) = \frac{\tilde{\mathcal{X}}_{\mathsf{IN}}(\mathcal{X}_{\mathsf{IN}}) - \mathsf{X}_{\mathsf{INF}}(\mathcal{X}_{\mathsf{IN}})}{\mathcal{X}_{\mathsf{LSB}}} \\ &|\mathsf{INL} = \max_{0 \leq \mathcal{X}_{\mathsf{IN}} \leq \mathcal{X}_{\mathsf{REF}}} \left\{ ||\mathsf{INL}(\mathcal{X}_{\mathsf{IN}})| \right\} \end{aligned}$$

**Nonideal ADC** 

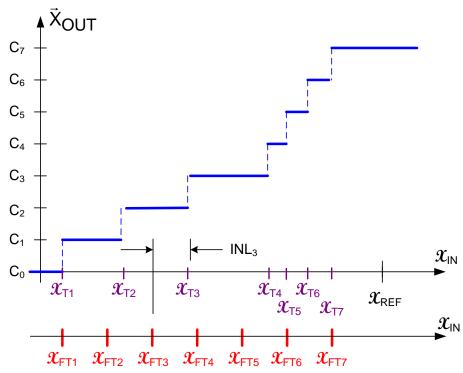


With this definition of INL, the INL of an ideal ADC is  $\mathcal{X}_{LSB}/2$  (for  $\mathcal{X}_{T1}=\mathcal{X}_{LSB}$ )

This is effective at characterizing the overall nonlinearity of the ADC but does not vanish when the ADC is ideal and the effects of the breakpoints is not explicit

### **Nonideal ADC**

Break-point INL definition (assuming N-3 internal transitions)



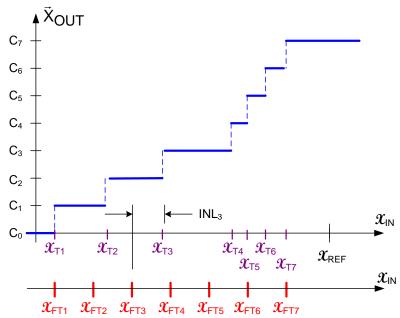
Place N-3 uniformly spaced points between  $X_{T1}$  and  $X_{T(N-1)}$  designated  $\mathcal{X}_{FTk}$ 

 $2 \le k \le N-2$ 

$$\begin{split} &\text{INL}_k = \mathcal{X}_{Tk} - \mathcal{X}_{FTk} & 1 \leq k \leq N-2 \\ &\text{INL} = \max \ \{|\text{INL}_k|\} \end{split}$$

### **Nonideal ADC**

Break-point INL definition (assuming N-3 internal transitions)



Often expressed in LSB

$$INL_{k} = \frac{\mathcal{X}_{Tk} - \mathcal{X}_{FTk}}{\mathcal{X}_{LSB}}$$

$$INL = \max_{\substack{2 \le k \le N-2 \\ 1}} \{|INL_{k}|\}$$

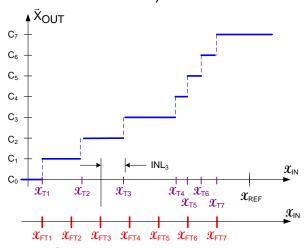
For an ideal ADC, INL is ideally 0

#### **Nonideal ADC**

Break-point INL definition (assuming N-3 internal transitions)

$$INL_{k} = \frac{\mathcal{X}_{Tk} - \mathcal{X}_{FTk}}{\mathcal{X}_{LSB}} \qquad 1 \le k \le N-2$$

$$INL = \max_{2 \le k \le N-2} \left\{ |INL_k| \right\}$$



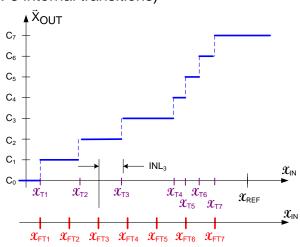
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- There are N-3 elements in the set of INL<sub>k</sub> that are of concern
- INL is a random variable at the design stage
- INL<sub>k</sub> is a random variable for 0<k<N-1</li>
- INL<sub>k</sub> and INL<sub>k+i</sub> are correlated for all k,j (not incl 0, N-1) for most architectures
- Fit Line (for cont INL) and uniformly spaced break pts (breakpoint INL) are random variables
- INL is the N-3 order statistic of a set of N-3 correlated random variables (breakpoint INL)
- INL is a parameter that is attempting to characterize the linearity of an ADC!

#### **Nonideal ADC**

Break-point INL definition (assuming N-3 internal transitions)

$$INL_{k} = \frac{\mathcal{X}_{Tk} - \mathcal{X}_{FTI}}{\mathcal{X}_{LSB}} \qquad 1 \le k \le N-2$$

$$INL = \max_{2 \le k \le N-2} \left\{ \left| INL_k \right| \right\}$$



### What if there are less than N-3 internal transitions?

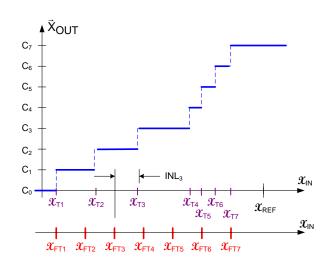
- Assume N-k internal transitions where k>3
- Data converter may still perform quite well!
- Insert N-k uniformly spaced values and use previous definition
- Unusual issues can crop up when testing data converters and it is important to have well-defined algorithms for handling these situations

### **Nonideal ADC**

Break-point INL definition

$$INL_{k} = \frac{\mathcal{X}_{Tk} - \mathcal{X}_{FTk}}{\mathcal{X}_{LSB}} \qquad 1 \le k \le N-2$$

$$INL = \max_{2 \le k \le N-2} \{ |INL_k| \}$$



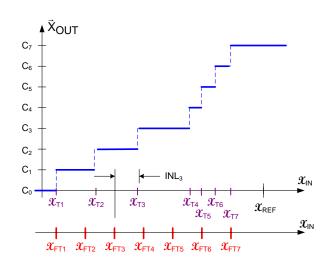
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### **Nonideal ADC**

Break-point INL definition

$$INL_{k} = \frac{\mathcal{X}_{Tk} - \mathcal{X}_{FTk}}{\mathcal{X}_{LSB}}$$
  $1 \le k \le N-2$ 

$$INL = \max_{2 \le k \le N-2} \left\{ |INL_k| \right\}$$



- INL can be readily measured in laboratory but often dominates test costs because of number of measurements needed when n is large
- Expected value of INL<sub>k</sub> at k=(N-1)/2 is largest for many architectures
- INL of  $\frac{\mathcal{X}_{LSB}}{2}$  often considered acceptable (this is the ideal value of the continuous-input INL)
- Major effort in ADC design is in obtaining an INL acceptable yield!
- Yield often strongly dependent upon matching of random variables!



Stay Safe and Stay Healthy!

## End of Lecture 1